



## Data Sheet

**Issued:**

23-Jul-2009

**Product Name**

# Xylene S

**Product Code**
**T1404 Africa**
**Product Category**
**Aromatics**
**CAS Registry Number**

1330-20-7

**EINECS Number**

215-535-7

**Typical Properties**

Property	Unit	Method	Value
Density @15°C	kg/l	ASTM D4052	0.869
Density @20°C	kg/l	ASTM D4052	0.865
Cubic Expansion Coefficient @20°C	(10 <sup>-4</sup> )/°C	Calculated	10
Refractive Index @20°C	-	ASTM D1218	1.498
Color	Saybolt	ASTM D156	+30
Acid Wash Color	-	ASTM D848	3
Distillation, IBP	°C	ASTM D86	138
Distillation, 50%v	°C	ASTM D86	139
Distillation, DP	°C	ASTM D86	140
Relative Evaporation Rate (nBuAc=1)	-	ASTM D3539	0.70
Antoine Constant A #	kPa, °C	-	7.61800
Antoine Constant B #	kPa, °C	-	2739.24
Antoine Constant C #	kPa, °C	-	348.560
Antoine Constants: Temperature range	°C	-	+4 to +120
Vapor Pressure @0°C	kPa	Calculated	0.57
Vapor Pressure @20°C	kPa	Calculated	1.5
Saturated Vapor Concentration @20°C	g/m <sup>3</sup>	Calculated	67
Aromatics	%v/v	GC	> 99
Benzene	%v/v	GC	< 0.04
Non-Aromatic Hydrocarbons	%v/v	GC	< 1
Flash Point	°C	IP 170	26
Auto Ignition Temperature	°C	ASTM E659	500
Explosion Limit: Lower	%v/v	-	1.0
Explosion Limit: Upper	%v/v	-	7.1
Electrical Conductivity @20°C	pS/m	-	< 10
Aniline Point, Mixed	°C	ASTM D611	10

Kauri-Butanol Value	-	ASTM D1133	90
Pour Point	°C	ASTM D97	< -30
Surface Tension @20°C	mN/m	Du Nouy ring	29
Viscosity @25°C	mm <sup>2</sup> /s	ASTM D445	0.73
Hildebrand Solubility Parameter	(cal/cm <sup>3</sup> ) <sup>1/2</sup>	-	8.9
Hydrogen Bonding Index	-	-	4.5
Fractional Polarity	-	-	0.001
Molecular Weight	g/mol	Calculated	106

(#) In the Antoine temperature range, the vapor pressure P (kPa) at temperature T (°C) can be calculated by means of the Antoine equation:  $\log P = A - B/(T+C)$

## Test Methods

Copies of copyrighted test methods can be obtained from the issuing organisations:

American Society for Testing and Materials (ASTM) : [www.astm.org](http://www.astm.org)

Energy Institute (IP) : [www.energyinst.org.uk](http://www.energyinst.org.uk)

For routine quality control analyses, local test methods may be applied that are different from those mentioned in this datasheet. Such methods have been validated and can be obtained through your local Shell Chemicals company.

## Quality

Xylene S does not contain detectable quantities of polycyclic aromatics, heavy metals or chlorinated compounds.

## Applications

Xylene is a good solvent for fats, waxes, pitches and many natural and synthetic resins. It is used as a solvent and diluent in paints, enamels, lacquers and varnishes. It is also employed in printing inks and adhesives, and is a most important solvent for insecticides.

## Storage and Handling

Provided proper storage and handling precautions are taken we would expect Xylene S to be technically stable for at least 12 months. For detailed advice on Storage and Handling please refer to the Material Safety Data Sheet on [www.shell.com/chemicals](http://www.shell.com/chemicals).

## Hazard Information

For detailed Hazard Information please refer to the Material Safety Data Sheet on [www.shell.com/chemicals](http://www.shell.com/chemicals).

## Warranty

All products purchased or supplied by Shell Chemicals are subject to terms and conditions set out in the contract, order acknowledgment and/or bill of lading. Shell Chemicals warrant that their product will meet those specifications designated as such herein or in other publications. All other information including that herein, supplied by Shell Chemicals is considered accurate but is furnished upon the express condition that the customer shall make its own assessment to determine the products' suitability for a particular purpose. Shell Chemicals make no other warranty either expressed or implied, regarding such other information, the data upon which the same is based, or the results to be obtained from use thereof; that any products shall be merchantable or fit for any purpose; or that the use of such other information or product will not infringe any patent.

The expression 'Shell Chemicals' refers to the companies of the Shell Group that are engaged in chemical businesses. Each of the companies that make up the Shell Group of companies is an independent entity and has its own separate identity.